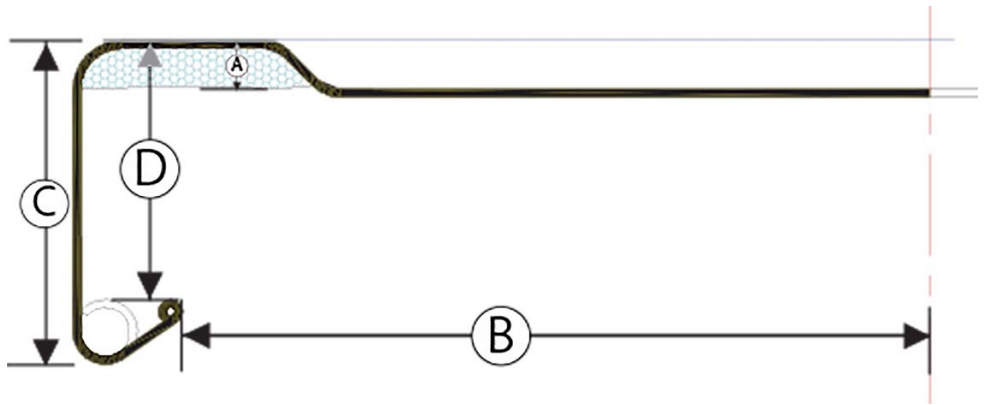


TECHNICAL DATA

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DEFINITION	ET 70 RTO lug cap for vacuum sealing on threaded ring with the following designation: GME 20-06 (GPI 2030)																		
PROFILED PANEL	Regular Twist Off / RTO																		
SIZES	Please refer to drawing ET 70 RTO at the bottom of the page.																		
METAL	<u>Category:</u> Electrolytic Tin Plate (ETP) <u>Thickness:</u> 0.18 mm / 65 lb/bb <u>Tinning:</u> 2.8/2.8 g/m ²																		
COMPOUND P27	White PVC based Plastisol. P27 / Pasteurized (100C / 212F Maximum) This closure may not be compliant with certain EU regulations. Please consult with Massilly Sales and/or Technical prior to shipping filled product to Europe.																		
INTERIOR PROTECTION	2WHBN / BPANI interior – 2 coat polyester																		
PROTECTION AND EXTERIOR DECORATION	Exterior polyester basecoat / varnish systems available in various colours (clear, gold, white, black) Customized printing available through art department using agreed upon artwork proof (ref 8.5.1.F15)																		
DECLARATION OF CONFORMITY	BPANI interior coating and compounds are compliant with - FDA CFR 21.175.300 and FDA CFR 21.177.1210 - ECC No. 1935/2004, EC No. 2023/2006, 2002/72/EC LIMITATIONS - 0% Alcohol permitted for BPANI coatings packed with Food Type VI (Beverages) and/or the inclusion of alcohol on the product ingredient list. - undeclared addition of alcohol with all other Food Types is permitted to a maximum 10% (volume) Alcohol																		
STORAGE CONDITIONS AND OPTIMAL USE	Caps / cartons should be stored in conditions with temperature range from 5°C to 35°C without any sudden variation. Caps should be brought to room temperature 24 hours before use. The optimal time of use is two years from the manufacturing date indicated on the carton. Cap cartons should not be stacked greater than 2 pallets high. Caps are designed to meet a minimum of 2 years packed life. Please note - Pack must be verified by customer when contents exceed any of the limits below : SO ₂ > 100 ppm NaCl > 10% pH < 2.5																		
BUTTON DETAILS	minimum vacuum = 8 inHg																		
ADDITIONAL DETAILS	Please refer to Caps user guide for the Massilly Group (I-QUAL-15-MY-EN 2017-V3.00) regarding caps and their relevant use.																		
ET 70 RTO DRAWING	 <table border="1"> <thead> <tr> <th>Min</th><th>Max</th></tr> </thead> <tbody> <tr> <td colspan="2">Plastisol Height (A)</td></tr> <tr> <td>0,033</td><td>0,052</td></tr> <tr> <td colspan="2">Inside Diameter (B)</td></tr> <tr> <td>2,607</td><td>2,625</td></tr> <tr> <td colspan="2">Cap Height (C)</td></tr> <tr> <td>0,370</td><td>0,384</td></tr> <tr> <td colspan="2">S Dimension (D)</td></tr> <tr> <td>0,318</td><td>0,338</td></tr> </tbody> </table>	Min	Max	Plastisol Height (A)		0,033	0,052	Inside Diameter (B)		2,607	2,625	Cap Height (C)		0,370	0,384	S Dimension (D)		0,318	0,338
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