



Manufacturers of 100% recycled papers

Spec Number	25
Code	NK35
Grade	Converting Material

PHYSICAL & OPTICAL REQUIREMENTS					
Specified Test	Unit of Measure	Mean	Control Limits		
			Min	Max	
1 Basis Weight	lbs. (3000 sq.ft.)	35	33.25	36.75	
2 Caliper	mils.	T/R			
3 Tensile - MD Dry	lbs/in	T/R			
4 Tensile - CD Dry	lbs/in	T/R			
5 Tensile - MD Wet	lbs/in				
6 Elongation (Stretch)	%				
7 Density	sec/100 cc	T/R			
8 Absorption Rate	.1 ml/sec				
9 Moisture	%	6.0%	5.0%	7.0%	
10 Size	HST				
11 Tear MD	gms	T/R			
12 Tear CD	gms	T/R			
13 Mullen	psi	T/R			
14 Calendar		NO			
15					

Special Instructions

Revised:	11/9/95 2/28/08 11/3/10
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