

TECHNICAL DATA SHEET

AlphaOne™ (A1) Machine Film

Two-sided cling co-extruded cast machine grade stretch wrap film

			TEST								
PROPERTY		UNITS	METHOD	TYPICAL RESULT							
Thickness		mil		0.50	0.60	0.63	0.70	0.75	0.80	0.90	1.15
		(micron)		(12.7)	(15.2)	(16.0)	(17.8)	(19.0)	(20.3)	(22.9)	(29.2)
Dart Impact Strength		g	D1709	70	80	85	90	95	100	110	130
Tensile Strength @ Break	MD	psi	D882	4,800	4,800	4,800	4,800	4,800	4,800	4,800	4,800
	TD			3,200	3,200	3,200	3,200	3,200	3,200	3,200	3,200
Elongation @ Break	MD	%	D882	360	370	375	380	395	410	430	490
	TD			510	550	560	570	575	580	600	620
Elmendorf Tear Strength	MD	g	D1922	170	230	250	280	305	330	380	420
	TD			400	450	470	500	525	550	600	700

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The data presented above is for the product type described and is based on random tests that are not statistically valid. The values should only be used for reference and are not to be used for any type of specification. Berry Global does not monitor these values or manufacture to these values. Please be advised that values are known to change based on normal manufacturing variables such as production line, and lot to lot variations of raw materials. There is no guarantee expressed or implied regarding the use of this information or its suitability for a particular application.